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K6A 1K7
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010868

D4324-011
Job Sheet 197628



Part No: D4324-011

Job Qty: 1 pcs

Part Name: Armrest Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/11/19

Job Tracking No:

Due Date: 7/16/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG D4324 REV B SHEET 1 IPP Rev:A 14.04.24 NEW ISSUE DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	7/16/19		0.00	0.35	Small Fab - 1		JUL 11 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	1 pcs	7/16/19		0.00	0.00	QC 5 - 10		JUL 11 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 1-1 - Pick Kit - B4B	1 pcs	7/16/19		0.00	0.00	Packaging 1 - 1 - B4B		JUL 11 2019
							Packaging 1 - 2 - B4B		
							Packaging 1 - 3 - B4B		
							Packaging 1 - 4 - B4B		
							Packaging 1 - 5 - B4B		

*Nancy please
come see*

*Shannon before
close*

				Packaging 1 - 6 - B4B	
				Packaging 1 - 7 - B4B	
				Packaging 1 - 8 - B4B	
				Packaging 1 - 9 - B4B	
				Packaging 1 - 10 - B4B	
				Packaging 1 - 11 - B4B	
				Packaging 1 - 12 - B4B	
				Packaging 1 - 13 - B4B	
				Packaging 1 - 14 - B4B	
				Packaging 1 - 15 - B4B	
				Packaging 1 - 16 - B4B	
				Packaging 1 - 17 - B4B	
				Packaging 1 - 18 - B4B	
				Packaging 1 - 19 - B4B	
				Packaging 1 - 20 - B4B	
				Packaging 1 - 21 - B4B	
				Packaging 1 - 22 - B4B	
				Packaging 1 - 23 - B4B	PC.
				Packaging 1 - 24 - B4B	
				Packaging 1 - 25 - B4B	
				Packaging 1 - 26 - B4B	
				Packaging 1 - 27 - B4B	
				Packaging 1 - 28 - B4B	
				Packaging 1 - 29 - B4B	
				Packaging 1 - 30 - B4B	
				Packaging 1 - 31 - B4B	
				Packaging 1 - 32 - B4B	
				Packaging 1 - 33 - B4B	
				Packaging 1 - 34 - B4B	
				Packaging 1 - 35 - B4B	
				Packaging 1 - 36	
140 QC 4	1 pcs	7/16/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	DAS
				QC 4 - 46	75
				QC 4 - 68	9-89
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	JUL 12 2019
150 Packaging 3-1 - Stock - B4B	1 pcs	7/16/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	DAS
				Packaging 3 - 5 - B4B	75
				Packaging 3 - 6 - B4B	9-89
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	JUL 12 2019
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	

010871

				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160	QC 21 - SA	1 pcs	7/16/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

DAS

JUL 12 2019 70

9-89

Part Op 110 - (Small Fab)

Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)

130 - (Pick Kit)

140 - (QC4- 100% Inspect kits for completeness)

150 - (Identify as per dwg & Stock Location: _____)

160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-4A	Bolt	1 Ea (1 ea)	110-Small Fab - 1	5167263
D4324-041	Armrest Weldment	1 pcs (1 ea)	110-Small Fab - 1	5190498
D4324-043	Arm Support Assembly	1 pcs (1 ea)	110-Small Fab - 1	5189461
D4324-045	Cushion Assembly	1 pcs (1 ea)	110-Small Fab - 1	5093211
MS51861-45C	Screw	4 Ea (4 ea)	110-Small Fab - 1	51713645
AN3-12A	Bolt	1 Ea (1 ea)	130-Packaging 1-1 - Pick Kit - B4B	5186926
AN3-4A	Bolt	2 Ea (2 ea)	130-Packaging 1-1 - Pick Kit - B4B	5167263
MS21075L3	Nut Plate	3 Ea (3 ea)	130-Packaging 1-1 - Pick Kit - B4B	5041081
NAS1149F0332P	Washer (AN960-10L)	3 Ea (3 ea)	130-Packaging 1-1 - Pick Kit - B4B	5167104
NAS1149F0363P	Washer (AN960-10)	1 Ea (1 ea)	130-Packaging 1-1 - Pick Kit - B4B	5095330



Dart Aerospace Ltd.

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CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com
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Container No: S197491



Part: D4324-011

Job No: 197628

Serial No/Batch: S197491

Revision: B

Inspector:

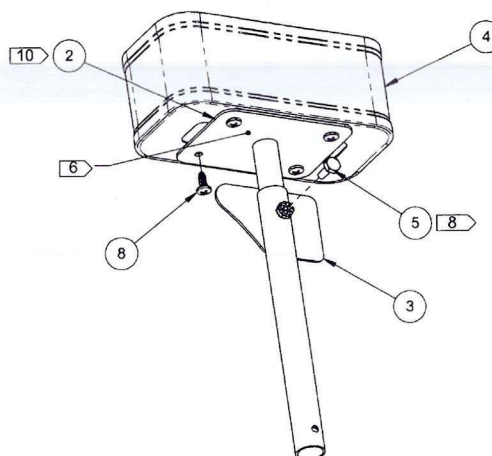
Exp Date:

Instructions: Various STC's

Date: 07/11/19

2AD
05
08-0

ITEM	QTY .011	P/N	DESCRIPTION
1	X	D4324-011	ARM REST ASSEMBLY
2	1	D4324-041	ARM REST WELDMENT
3	1	D4324-043	ARM SUPPORT ASSEMBLY
4	1	D4324-045	CUSHION ASSEMBLY
5	3	AN3-4A	BOLT
6	1	AN3-12A	BOLT
7	3	MS21075L3	NUT PLATE
8	4	MS51861-45C	SCREW
9	3	NAS1149F0332P	WASHER
9	1	NAS1149F0363P	WASHER



D4324-011 ARM REST ASSEMBLY
(REF. EAGLE DRAWING No. D2046902 P/N EA20469-16) 

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.83 lbs
- 8) INSTALL HARDWARE HAND TIGHT ONLY
- 9) BAG LOOSE HARDWARE
- 10) CENTER D4324-041 ON D4324-045 AS SHOWN

RELEASED
2014-04-23


B	ADD D4324-011 (ZN B4-1) & D4324-045 (ZN B4-4); REVISE D4324-041 NAME (ZN B4-2, D4-2); ADD Ø0.204 HOLES (ZN D5-5) & Ø0.25 HOLE (ZN D4-5); 6.30 WAS 6.95 (ZN C5-7); REVISE IDENTIFICATION NOTES; REF PAR13-319	RF	14.04.03
A	NEW ISSUE	RF	11.01.31
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	DC	DRAWING NO.	REV. B
MFG. APPR.	DD	D4324	SHEET 1 OF 7
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	ARM REST ASSEMBLY	NTS
DATE	14.04.03	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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